

# Filling Instructions

## for Plastic Cartridges

M6T05 & M6T10



## Filling Instructions

**1.** Insert a blunt tipped needle into the space between the airway + the outer wall of the cartridge and fill with 0.5ml of oil.

- Cartridge must be **upright** when filling the reservoir with oil
- Recommended Fill Temperature **Between 90° - 130° F**
- **Do not fill** into the middle post, or severe leaks will occur.
- **Do not overfill** or allow oil to enter center way

+ **Fill up to Silver Band**

+ **Do not** fill past the 4 holes on the middle post

**2.** Immediately after filling, insert + press the mouthpiece until fully sealed. Mechanical assistance, such as an arbor press or channel lock pliers are required to fully seal the mouthpiece.

- **Do not** leave any silicone caps on tip or base of cart when capping.
- If using pliers, cushion jaws with cloth or tape to prevent damage.



Insert filling needle here

- Failure to insert the mouthpiece immediately may cause leakage.
- **Do not** flip cartridge upside down, CCELLs must remain upright.
- If cleaning/wiping down cart: Use diluted mixture of 50% or less alcohol, and water

## Caution

- If overfilled when press fitting the mouthpiece, oil will overflow and drip down into the cartridge. Wipe with alcohol immediately.
- If overfilled, cartridges exposed to high temperatures than during filling, will cause oil in cartridge to expand and leak.
- If **ANY** leaks are experienced, for any cartridges filled after leaking cartridge, flip the cartridge upside down after filling to purge more air.
- **ANY OIL RESIDUE** left in the area of the cartridge where the tip is pressed on may cause the tip to pop back up.
- Warranty is void if filling instructions are not followed.

## Usage

Please wait at least 30 minutes before using to allow the atomizer to saturate for the best vapor production.

