

Filling Instructions

for Plastic Cartridges M6T05 & M6T10



Filling Instructions

- 1. Insert a blunt tipped needle into the space between the airway + the outer wall of the cartridge and fill with 0.5ml of oil.
 - Cartridge must be upright when filling the reservoir with oil
 - Recommended Fill Temperature
 Between 90° 130° F
 - Do not fill into the middle post, or severe leaks will occur.
 - Do not overfill or allow oil to enter center way
 - + Fill up to Silver Band
 - + **Do not** fill past the 4 holes on the middle post

Caution

- If overfilled when press fitting the mouthpiece, oil will overflow and drip down into the cartridge. Wipe with alcohol immediately.
- If overfilled, cartridges exposed to high temperatures than during filling, will cause oil in cartridge to expand and leak.
- If ANY leaks are experienced, for any cartridges filled after leaking cartridge, flip the cartridge upside down after filling to purge more air.
- ANY OIL RESIDUE left in the area of the cartridge where the tip is pressed on may cause the tip to pop back up.
- Warranty is void if filling instructions are not followed.

Immediately after filling, insert + press the mouthpiece until fully sealed. Mechanical assistance, such as an arbor press or channel lock pliers are required to fully seal the mouthpiece.



- Do not leave any silicone caps on tip or base of cart when capping.
- If using pliers, cushion jaws with cloth or tape to prevent damage.





- Failure to insert the mouthpiece immediately may cause leakage.
- Do not flip cartridge upside down, CCELLs must remain upright.
- If cleaning/wiping down cart:
 Use diluted mixture of 50% or less alcohol,
 and water

Usage

Please wait at least 30 minutes before using to allow the atomizer to saturate for the best vapor production.



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